



**Price List - Reamers
MC 45**

(With effect from 7th December 2018)



Addison & Co Ltd., established in 1873, is India's largest manufacturer of HSS Cutting Tools. The Company's current product range:

I. HSS Tools:

- a) Twist Drills
- b) Centre Drills
- c) Reamers
- d) Taps
- e) End Mills
- f) Counter Bores
- g) Countersinks
- h) Milling Cutters
- i) Tool Bits
- j) Broaches and Hobs

II. Carbide Tools:

- a) Multi-point Carbide-tipped Tools
- b) Solid Carbide Drills
- c) Solid Carbide Centre Drills
- d) Solid Carbide Reamers and
- e) Solid Carbide Endmills

III. Machine Tools:

- a) Tool and Cutter Grinder
 - Manual
 - CNC
- b) Drill Point Grinders
- c) Goniometer (Drill Measuring Instrument) and
- d) Accessories for our machines

At Addison, we have a policy – to be precise and to build tools which are of highest quality and extend excellent technical service to the end-users.

Addison, an ISO 9001:2015 and ISO 14001:2015 certified company, manufactures tools with high quality CNC machines, a state-of-the art manufacturing technology, a well-equipped metallurgical lab, Tool Tech centre (R&D) and Total Quality Control which has put its metal cutting tools on par with the best brands of cutting tools in the world.

The High-Speed Steel and carbide rods - procured from Europe, Japan and India - is used to produce tools is of the highest quality.

Distribution of the above products in India is primarily done through the network of Authorised Dealers and Sub Dealers.

Addison also exports HSS and Carbide Tools to USA, Canada, Japan, Europe, Australia, Latin America, South East Asia, Middle-East and Africa.



Prices and Other Terms

This supersedes all our previous price lists.

Prices given in this pricelist are base prices. Taxes are extra as applicable.

The prices are for delivery on F.O.R. Destination.

The prices are based on the present input costs and are subject to revision without prior notice.

Price given here are for standard products.

For unlisted intermediate sizes, the price of the next listed size will apply.

The dealers / stockists are free to sell the goods at prices lower than the prices indicated in this price list.

Minimum Order Quantities (MOQ)

The Minimum Ordering Quantities (MOQ) mentioned against each product in this price list are for each size / length / bore size of that product. Any order for a quantity lesser than MOQ can be supplied with an additional surcharge, which will be furnished on request.

Delivery

Standard deliveries are indicated below, however Special Deliveries can be considered on request based on available load position at the time of Ordering.

 * FMI (Fast Moving Items) – within 6 weeks for MOQ Quantities from the date of Firm Order

 ** SFMI (Semi-fast Moving Items) – within 8 Weeks for MOQ Quantities from the date of Firm Order

OTHER Items – within 12 Weeks for MOQ Quantities from the date of Firm Order

Other Instructions

The products indicated in this pricelist are conforming to National & International Standards. However, we can manufacture and supply special and customized tools as per the requirement of the customers and end-users on request. For special requirements please send your enquiries to: customersupport@addison.co.in



CONTENTS

	Page No.
• Hole Mills ...	4
• Reamers	
○ Hand Reamers ...	5 to 7
○ Machine Reamers with Taper Shank ...	5 to 7
○ Chucking Reamers with Parallel Shank ...	5 to 7
○ Chucking Reamers with Taper Shank ...	5 to 7
○ Taper Shank Extra Long Machine Reamers ...	8
○ Machine Jig Reamers ...	9
○ Shell Reamers ...	10
○ Machine Bridge Reamers ...	11
○ Socket Reamers ...	12
○ Taper Pin Reamers – Hand / Machine ...	12 & 13
○ Centre Reamers ...	13


HSS HOLE MILLS (FINISHING) GUIDED - TYPE B
IS: 5989 - 1998

Size mm	Price Per Piece (Rs.)	MOQ (No.)	Size mm	Price Per Piece (Rs.)	MOQ (No.)
6	2360	25	25	9622	20
8	2445	25	26	10814	20
10	2864	25	27	10814	20
12	3240	25	28	11793	20
13	4078	25	30	12257	20
14	4078	25	32	14229	20
15	4280	25	34	19232	10
16	4280	25	35	19232	10
18	5558	25	36	20546	10
20	6062	20	38	21968	10
22	6929	20	40	25323	10
24	8923	20	42	28207	10

HSS HOLE MILLS (ROUGHING) GUIDED - TYPE B
IS: 5989 - 1998

Size mm	Price Per Piece (Rs.)	MOQ (No.)	Size mm	Price Per Piece (Rs.)	MOQ (No.)
5.9	2360	25	24.7	9622	20
7.9	2445	25	25.7	10815	20
9.9	2864	25	26.7	10815	20
11.8	3240	25	27.7	11793	20
12.8	4078	25	29.7	12257	20
13.8	4078	25	31.7	14229	20
14.8	4280	25	33.7	19232	10
15.8	4280	25	34.7	19232	10
17.8	5559	25	35.7	20546	10
19.8	6062	20	37.7	21968	10
21.7	6929	20	39.7	25323	10
23.7	8923	20	41.6	28207	10

For more details please refer our Product Catalogue Page 179.



HSS HAND REAMERS				IS 5444-1978		Inch Sizes BS 328 (PART 4) 1983		
HSS MACHINE REAMERS WITH TAPER SHANK				IS 5445-1978				
HSS CHUCKING REAMERS WITH PARALLEL SHANK				IS 5446-1978				
HSS CHUCKING REAMERS WITH TAPER SHANK				IS 5447-1978				
Dia		Price Per Piece (Rs.)						MOQ (No.)
mm	Inch	Reamers		Reamers		Chucking Reamers		
		Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	Parallel Shank	Taper Shank	
3.00		1109 **	1109 **	1109	1109	1109	1109	25
(3.17)	1/8	1109	1109 *	1109	1109	1109	1109	25
(3.97)	5/32	1109	1109	1109	1109	1109	1109	25
4.00		1109 **	1109 **	1109	1109	1109	1109	25
(4.76)	3/16	1109	1109	1109	1109	1109	1109	25
5.00		1109 *	1109 **	1109	1109	1109	1109	25
(5.56)	7/32	1109	1109	1109	1109	1109	1109	25
6.00		1291 *	1291 *	1291	1291	1291	1291	25
(6.35)	1/4	1291 **	1291 **	1291	1291	1291	1291	25
7.00		1294 **	1294 **	1294	1294	1294	1294	25
(7.14)	9/32	1294	1294	1294	1294	1294	1294	25
(7.94)	5/16	1466 **	1466	1466	1466	1466	1466	25
8.00		1466 *	1466 *	1466	1466	1466 **	1466	25
(8.73)	11/32	1528	1528	1528	1528	1528	1528	25
9.00		1528 **	1528 **	1528	1528	1528	1528	25
(9.52)	3/8	1667 **	1667 **	1667	1667	1667	1667	25
10.00		1846 *	1846 *	1846	1846	1846	1846	25
(10.32)	13/32	1846	1846	1846	1846	1846	1846	25
11.00		2074 **	2074 **	2074	2074	2074	2074	25
11.11	7/16	2074	2074 **	2074	2074	2074	2074	25
(11.91)	15/32	2156	2156	2156	2156	2156	2156	25
12.00		2156 *	2156 *	2156	2156	2156	2156	25
(12.70)	1/2	2239 **	2239 **	2239	2239	2239	2239	25
13.00		2723 **	2723 **	2723	2723	2723	2723	20
(13.49)	17/32	2723	2723	2723	2723	2723	2723	20
14.00		2723 **	2723 **	2723	2723	2723	2723	20
(14.29)	9/16	2723	2723	2723	2723	2723	2723	20
15.00		2740 **	2740 **	2740	2740	2740	2740	20
(15.08)	19/32	2740	2740	2740	2740	2740	2740	20
(15.87)	5/8	2740	2740	2740	2740	2740	2740	20
16.00		2740 **	2740 *	2740	2740	2740	2740	20
(16.67)	21/32	3155	3155	3155	3155	–	3155	20
17.00		3155 **	3155 **	3155	3155	–	3155	20
(17.46)	11/16	3155	3155	3155	3155	–	3155	20
18.00		3377	3377 *	3377	3377	–	3377	20
(18.26)	23/32	3590	3590	3590	3590	–	3590	20
19.00		3590	3590 **	3590	3590	–	3590	15
(19.05)	3/4	3590	3590 **	3590	3590	–	3590	15
20.00		4003 **	4003 *	4003	4003	–	4003	15
(20.64)	13/16	4078	4078	4078	4078	–	4078	15
21.00		4531	4531 **	4531	4531	–	4531	15

For more details please refer our Product Catalogue Pages 69 to 71 and 74 & 75.



HSS HAND REAMERS HSS MACHINE REAMERS WITH TAPER SHANK HSS CHUCKING REAMERS WITH PARALLEL SHANK HSS CHUCKING REAMERS WITH TAPER SHANK						IS 5444-1978 IS 5445-1978 IS 5446-1978 IS 5447-1978	Inch Sizes BS 328 (PART 4) 1983	
Dia		Price Per Piece (Rs.)						MOQ (No.)
		Reamers		Reamers		Chucking Reamers		
mm	Inch	Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	Parallel Shank	Taper Shank	
22.00		4531 **	4531 **	4531	4531	–	4531	15
(22.22)	7/8	4531	4531 **	4531	4531	–	4531	15
23.00		5288	5288 **	5288	5288	–	5288	15
(23.81)	15/16	5859	5859	5859	5859	–	5859	15
24.00		5859 **	5859 *	5859	5859	–	5859	15
25.00		5871 **	5871 **	5871	5871	–	5871	15
(25.40)	1	5977	5977 **	5977	5977	–	5977	15
26.00		7256	7256 **	7256	7256	–	7256	10
(26.99)	1.1/16	8298	8298	8298	8298	–	8298	10
27.00		8298	8298 **	8298	8298	–	8298	10
28.00		8298	8298 **	8298	8298	–	8298	10
(28.57)	1.1/8	8298	8298	8298	8298	–	8298	10
29.00		8802	8802	8802	8802	–	8802	10
30.00		9497	9497	9497	9497	–	9497	10
(30.16)	1.3/16	9497	9497	9497	9497	–	9497	10
31.00		10490	10490	10490	10490	–	10490	5
(31.75)	1.1/4	10490	10490	10490	10490	–	10490	5
32.00		10490	10490 **	10490	10490	–	10490	5
33.00		11912	11912 **	11912	11912	–	11912	5
(33.34)	1.5/16	11912	11912	11912	11912	–	11912	5
34.00		13383	13383 **	13383	13383	–	13383	5
(34.92)	1.3/8	14643	14643	14643	14643	–	14643	5
35.00		14643	14643 **	14643	14643	–	14643	5
36.00		14643	14643	14643	14643	–	14643	5
(36.51)	1.7/16	14750	14750	14750	14750	–	14750	5
37.00		16073	16073	16073	16073	–	16073	5
38.00		16073	16073 **	16073	16073	–	16073	5
(38.10)	1.1/2	16073	16073	16073	16073	–	16073	5
39.00		17764	17764	17764	17764	–	17764	5
(39.69)	1.9/16	19415	19415	19415	19415	–	19415	5
40.00		19415	19415 **	19415	19415	–	19415	5
41.00		19580	19580	19580	19580	–	19580	3
(41.27)	1.5/8	19580	19580	19580	19580	–	19580	3
42.00		23076	23076	23076	23076	–	23076	3
42.86	1.11/16	23076	23076	23076	23076	–	23076	3
43.00		23076	23076	23076	23076	–	23076	3
44.00		23076	23076	23076	23076	–	23076	3
(44.45)	1.3/4	23076	23076	23076	23076	–	23076	3
45.00		27041	27041 **	27041	27041	–	27041	3
46.00		27041	27041	27041	27041	–	27041	3
47.00		29197	29197	29197	29197	–	29197	3
(47.62)	1.7/8	31359	31359	31359	31359	–	31359	3
48.00		31359	31359	31359	31359	–	31359	3
49.00		31359	31359	31359	31359	–	31359	3
(49.21)	1.15/16	31359	31359	31359	31359	–	31359	3

For more details please refer our Product Catalogue Pages 69 to 71 and 74 & 75.



HSS HAND REAMERS HSS MACHINE REAMERS WITH TAPER SHANK HSS CHUCKING REAMERS WITH PARALLEL SHANK HSS CHUCKING REAMERS WITH TAPER SHANK						IS 5444-1978 IS 5445-1978 IS 5446-1978 IS 5447-1978	Inch Sizes BS 328 (PART 4) 1983	
Dia		Price Per Piece (Rs.)						MOQ (No.)
mm	Inch	Reamers		Reamers		Chucking Reamers		
		Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	Parallel Shank	Taper Shank	
50.00		31359	31359	31359	31359	–	31359	3
(50.80)	2	31359	31359	31359	31359	–	31359	3
51.00		31359	31359	31359	31359	–	–	3
52.00		37380	37380	37380	37380	–	–	3
(52.39)	2.1/16	37380	37380	37380	37380	–	–	3
53.00		37380	37380	37380	37380	–	–	3
(53.97)	2.1/8	37380	37380	37380	37380	–	–	3
54.00		37380	37380	37380	37380	–	–	3
55.00		43405	43405	43405	43405	–	–	3
(55.56)	2.3/16	43405	43405	43405	43405	–	–	3
56.00		43405	43405	43405	43405	–	–	3
57.00		43405	43405	43405	43405	–	–	3
(57.15)	2.1/4	43405	43405	43405	43405	–	–	3
58.00		46441	46441	46441	46441	–	–	3
(58.74)	2.5/16	46441	46441	46441	46441	–	–	3
59.00		46441	46441	46441	46441	–	–	3
60.00		55100	55100	55100	55100	–	–	3
(60.32)	2.3/8	55100	55100	55100	55100	–	–	3
61.00		55100	55100	55100	55100	–	–	3
(61.91)	2'7/16	55100	55100	55100	55100	–	–	3
62.00		55100	55100	55100	55100	–	–	3
63.00		55100	55100	55100	55100	–	–	3
(63.50)	2.1/2	55100	55100	55100	55100	–	–	3
64.00		55100	55100	55100	55100	–	–	2
65.00		–	66525	–	66525	–	–	2
(65.09)	2.9/16	66525	66525	66525	66525	–	–	2
66.00		–	68770	–	68770	–	–	2
(66.67)	2.5/8	68770	68770	68770	68770	–	–	2
67.00		–	68770	–	68770	–	–	2
68.00		–	73723	–	73723	–	–	2
(68.26)	2.11/16	73723	73723	73723	73723	–	–	2
69.00		–	73723	–	73723	–	–	2
(69.85)	2.3/4	73723	73723	73723	73723	–	–	2
70.00		–	73723	–	73723	–	–	2
71.00		–	73723	–	73723	–	–	2
(71.44)	2.13/16	77458	77458	77458	77458	–	–	2
72.00		–	90063	–	90063	–	–	2
73.00		–	90063	–	90063	–	–	2
(73.02)	2.7/8	90063	90063	90063	90063	–	–	2
74.00		–	90063	–	90063	–	–	2
(74.61)	2.15/16	90063	90063	90063	90063	–	–	2
75.00		–	94573	–	94573	–	–	2
76.00		–	94573	–	94573	–	–	2
(76.20)	3	94573	94573	94573	94573	–	–	2

For more details please refer our Product Catalogue Pages 69 to 71 and 74 & 75.



HSS TAPER SHANK EXTRA LONG MACHINE REAMERS

Dia (mm)	Price Per Piece (Rs.)	MOQ (No.)	Dia Inch	Price Per Piece (Rs.)	MOQ (No.)
8 x 125 x 200	2123	30	5/16 x 125 x 200	2123	30
8 x 175 x 250	2268	30	5/16 x 175 x 250	2268	30
8 x 200 x 300	2488	30	5/16 x 200 x 300	2488	30
8 x 225 x 300	3121	30	3/8 x 125 x 200	2666	30
9 x 125 x 200	2070	30	3/8 x 175 x 250	2844	30
9 x 175 x 250	2384	30	3/8 x 200 x 300	3018	30
10 x 125 x 200	2666	30	7/16 x 160 x 250	3159	30
10 x 175 x 250	2844	30	7/16 x 200 x 300	3329	30
10 x 200 x 300	3018	30	1/2 x 175 x 200	3561	30
10 x 300 x 400	3225	30	1/2 x 200 x 300	3600	30
12 x 160 x 250	3159 **	30	9/16 x 200 x 300	4232	30
12 x 200 x 300	3329	30	9/16 x 250 x 350	4485	30
13 x 200 x 300	3807	30	5/8 x 200 x 300	4232	30
14 x 160 x 250	3548	30	5/8 x 250 x 350	4529	30
14 x 200 x 300	4167	30	5/8 x 300 x 400	4734	30
15 x 200 x 300	4232	30	11/16 x 200 x 300	5253	30
15 x 300 x 400	4734	30	3/4 x 200 x 300	5575	30
16 x 200 x 300	4030	30	3/4 x 300 x 400	5933	30
16 x 300 x 400	4734	30	13/16 x 200 x 300	7025	30
17 x 200 x 300	4774	30	7/8 x 200 x 300	8322	20
18 x 200 x 300	5248	30	7/8 x 300 x 400	8501	20
19 x 200 x 300	5575	30	1 x 275 x 400	10244	20
20 x 200 x 300	6185	30	1 x 200 x 315	9121	20
20 x 300 x 400	6989	30	1-1/8 x 275 x 400	15563	20
22 x 200 x 300	7025	20	-	-	-
25 x 200 x 315	9121	20	-	-	-
25 x 275 x 400	10250	20	-	-	-
26 x 275 x 400	12667	20	-	-	-
28 x 175 x 400	14550	20	-	-	-



**HSS MACHINE JIG REAMERS WITH RH CUTTING
AND LH HELICAL FLUTES**

IS: 11002 - 1984

Dia mm	Price Per Piece (Rs.)	MOQ (No.)	Dia mm	Price Per Piece (Rs.)	MOQ (No.)
6	1804	20	29	10652	5
7	1920	20	30	10652	5
8	1920	20	31	12331	5
9	2079	20	32	12331	5
10	2371	20	33	14482	5
11	2371	20	34	16676	5
12	2717	20	35	16676	5
13	3227	20	36	17892	5
14	3227	20	37	19128	5
15	3549	20	38	19128	5
16	3549	15	39	19128	5
17	4098	15	40	21988	5
18	4589	15	41	21988	5
19	4589	15	42	24565	3
20	5005	15	43	24565	3
21	5774	15	44	26991	3
22	5774	15	45	29311	3
23	5774	15	46	29311	3
24	7434	10	47	31956	3
25	8058	10	48	34752	3
26	9007	10	49	34752	3
27	9007	10	50	38636	3
28	9787	10			

**HSS MACHINE JIG REAMERS WITH RH CUTTING
AND LH HELICAL FLUTES**

BS : 122 (Part-2) 1964

Dia Inch	Price Per Piece (Rs.)	MOQ (No.)	Dia Inch	Price Per Piece (Rs.)	MOQ (No.)
1/4	1804	20	15/16	7121	15
9/32	1920	20	1	7730	10
5/16	1920	20	1.1/16	8670	10
11/32	2011	20	1.1/8	9425	10
3/8	2011	20	1.3/16	10263	5
13/32	2331	20	1.1/4	11865	5
7/16	2331	20	1.5/16	13902	5
15/32	2518	20	1.3/8	15498	5
1/2	2576	20	1.7/16	17208	5
9/16	3134	20	1.1/2	18405	5
5/8	3377	20	1.5/8	18921	5
11/16	4003	15	1.3/4	25450	3
3/4	4422	15	1.7/8	30678	3
13/16	4848	15	2	37177	3
7/8	5558	15			

For more details please refer our Product Catalogue Page 72 & 73.


HSS SHELL REAMERS (TAPER HOLE 1 IN 30)
IS: 5926 - 1970
RH CUTTING STRAIGHT FLUTES

Dia mm	Price Per Piece (Rs.)	MOQ (No.)	Dia mm	Price Per Piece (Rs.)	MOQ (No.)
21, 22, 23	3655	5	64	15491	3
24, 25	3655	5	65, 66	15639	3
26, 27	3872	5	67	17158	3
28	4156	5	68, 69	17158	3
29	4355	5	70	17158	3
30	4376	5	71	18885	3
31	4551	5	72, 73	19078	3
32	4580	5	74, 75	20734	3
33	4809	5	76	20936	3
34	5004	5	77, 78	23246	3
35	5060	5	79	23486	3
36	5271	5	80	25743	3
37	5475	5	81	25743	3
38	5551	5	82	25743	3
39, 40	5828	5	83	27501	3
41	6086	5	84	27501	3
42, 43	6906	5	85	27768	3
44	7006	5	86	29461	3
45	7307	5	87	29461	3
46	7307	5	88	29461	3
47	7654	5	89	29743	3
48	7807	5	90	34833	3
49	7860	5	91	35179	3
50	8181	5	92	35179	3
51	8977	5	93	36416	3
52,53,54	9061	5	94	36416	3
55, 56	9943	5	95	36775	3
57	9943	5	96	42137	3
58, 59	11147	5	97	42137	3
60	11147	5	98	42456	3
61	13341	5	99, 100	46998	3
62, 63	13468	5			

HSS SHELL REAMERS (TAPER HOLE 1 IN 96)
BS : 328 (PART 4) 1983
RH CUTTING WITH LH HELICAL FLUTES

Dia Inch	Price Per Piece (Rs.)	MOQ (No.)	Dia Inch	Price Per Piece (Rs.)	MOQ (No.)
1	3665	5	2-1/8	8977	5
1-1/16	3872	5	2-1/4	9777	5
1-1/8	4118	5	2-3/8	10907	5
1-3/16	4296	5	2-1/2	13341	5
1-1/4	4551	5	2-5/8	15491	3
1-5/16	4780	5	2-3/4	16990	3
1-3/8	5004	5	2-7/8	19053	3
1-7/16	5227	5	3	20734	3
1-1/2	5456	5	3-1/8	23246	3
1-9/16	5761	5	3-1/4	25520	3
1-5/8	6015	5	3-3/8	27501	3
1-11/16	6839	5	3-1/2	29461	3
1-3/4	6980	5	3-5/8	34855	3
1-13/16	7237	5	3-3/4	36416	3
1-7/8	7481	5	3-7/8	42137	3
1-15/16	7814	5	4	46555	3
2	8097	5			

For more details on these products, please refer our Product Catalogue Pages 76 to 78.



**HSS MACHINE BRIDGE REAMERS WITH RH CUTTING
AND LH HELICAL FLUTES**

IS: 5919 - 1978

Dia mm	Price Per Piece (Rs.)	MOQ (No.)	Dia mm	Price Per Piece (Rs.)	MOQ (No.)
6.4	1927	25	23	7688	10
7.4	1927	25	23.5	7688	10
8.4	2257	25	24	8361	10
9.4	2548	25	25	8361	10
10	2819	25	26	9425	10
11	2819	25	27	9425	10
11.5	3293	25	28	10201	10
12	3293	25	29	11012	10
13	3590	15	30	11012	10
13.5	3590	15	31	12129	5
14	3590	15	32	12129	5
15	4167	15	33	13050	5
17	5141	15	34	14001	5
17.5	5141	15	35	14001	5
18	5774	15	36	14940	5
19	5774	15	37	15927	5
20	6345	10	40	25323	3
21	7050	10	43	29971	3
21.5	7050	10	49	40764	3
22	7050	10			

**HSS MACHINE BRIDGE REAMERS WITH RH CUTTING
AND LH HELICAL FLUTES**

BS : 328 (PART 4) 1983

Dia Inch	Price Per Piece (Rs.)	MOQ (No.)	Dia Inch	Price Per Piece (Rs.)	MOQ (No.)
1/4	1884	25	15/16	7688	10
5/16	2099	25	1	8361	10
3/8	2399	25	1.1/16	9098	10
7/16	2819	25	1.1/8	9774	10
1/2	3046	25	1.3/16	10571	10
9/16	3590	15	1.1/4 MT3	11793	5
5/8	4167	15	1.1/4 MT4	12129	5
11/16 MT2	4192	15	1.5/16	12484	5
11/16 MT3	5141	15	1.3/8	13383	5
3/4	5774	15	1.7/16	14303	5
13/16	6131	10	1.1/2	15927	5
7/8	7050	10			

For more details please refer our Product Catalogue Page 86.



**HSS SOCKET REAMERS (ROUGHING/FINISHING)
PARALLEL SHANK/TAPER SHANK**

**BS : 328
(PART 4) 1983**

Morse Taper No.	Price Per Piece (Rs.)		MOQ (No.)	Morse Taper No.	Price Per Piece (Rs.)		MOQ (No.)
	Parallel Shank	Taper Shank			Parallel Shank	Taper Shank	
0	2548	3023	35	4	9384	11179	35
1	2803	3189	35	5	19128	20546	20
2	3903	4734	35	6	33754	47064	5
3	5674	7097	35				

RH Cutting with LH Spiral Flutes will be supplied as standard for Finishing Reamers
 RH Cutting with RH Spiral Flutes will be supplied as standard for Roughing Reamers
 For more details on these products, please refer our Product Catalogue Page 81.



**HSS TAPER PIN REAMERS (TAPER 1 IN 50)
HAND / MACHINE**

**IS : 5881-1984
IS : 5918-1984**

Dia Inch	Price Per Piece (Rs.)		MOQ (No.)	Dia Inch	Price Per Piece (Rs.)		MOQ (No.)
	Hand	Machine			Hand	Machine	
3	2383	2383	20	16	5398 **	5398	10
4	2383	2383	20	20	8394	8394	10
5	2383 **	2383	20	25	8907	8907	10
6	2383 *	2383	20	30	11985	11985	10
8	3225 **	3225	20	32	13168	13168	10
10	3577 **	3577	20	40	23547	23547	5
12	4318 **	4318	15	50	40809	40809	3
14	4848	4848	15				

14 mm will be as per IS : 1836-1961

RH Cutting Straight Flutes will be supplied as standard for Hand Taper Pin Reamers.

RH Cutting with LH Helical Flutes will be supplied as standard for Machine Taper Pin Reamers.

For more details please refer our Product Catalogue Pages 82 and 84.



**HSS TAPER PIN REAMERS (TAPER 1 IN 48)
HAND / MACHINE**

BS : 328 (PART 4) 1983

Dia Inch	Price Per Piece (Rs.)		MOQ (No.)	Dia Inch	Price Per Piece (Rs.)		MOQ (No.)
	Hand	Machine			Hand	Machine	
9/64	2220	–	25	3/8	3095 **	3095	25
5/32	2220	2220	25	13/32	3473	3473	25
11/64	2220	2220	25	7/16	3575	3575	25
3/16	2220	2220	25	1/2	4041	4041	25
7/32	2220	2220	25	9/16	4672	4672	25
1/4	2220 **	2220	25	5/8	5196	5196	25
9/32	2429	2429	25	3/4	6551	6551	20
5/16	2690	2690	25	7/8	8083	8083	20
11/32	3035	3035	25				

RH Cutting with Straight Flutes will be supplied as standard for Hand Taper Pin Reamers.
RH Cutting with LH Helical Flutes will be supplied as standard for Machine Taper Pin Reamers.
For more details please refer our Product Catalogue Pages 83 & 85.

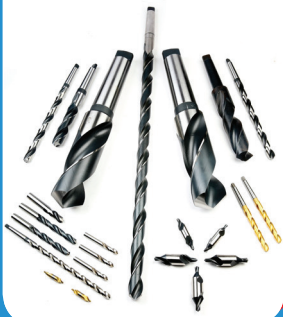
HSS CENTRE REAMERS RH ROTATION WITH STRAIGHT FLUTES BS : 122 (PART 2) 1964

Dia Inch	Price Per Piece (Rs.)	MOQ (No.)	Dia Inch	Price Per Piece (Rs.)	MOQ (No.)
1/4	1179 **	20	5/8	2274	20
3/8	1356 **	20	3/4	2794	20
1/2	1672	20			

For more details please refer our Product Catalogue Page 87.

We can also manufacture and supply

HSS DRILLS



**"Hurricane"
HARDWARE DRILLS**



**'TURBO'
MASONRY DRILLS**



HSS TAPS



HSS END MILLS



**HSS MILLING
CUTTERS**



HSS TOOL BITS



**ADDISON junior®
BI-METAL BAND
SAW BLADES**



HSS BROACHES & HOBS



SOLID CARBIDE TOOLS



Addison & Co., Ltd. (A member of the Amalgamations Group)

Registered Office : 803, Anna Salai, Chennai - 600 002. India. Telephone : +91-44-3027 7037 | E-mail: mpm@addison.co.in
Works : F65B, "SIPCOT" Industrial Park, Irungattukottai, Sriperumpudur Taluk, Kanchipuram Dist. Tamil Nadu - 602 117.
Phone: +91-44-3718 0067 & +91-44-3718 0035
For quotations: customersupport@addison.co.in, For other queries: customerservice@addison.co.in

www.addison.co.in

GSTIN NO. 33AAACA5199H1ZP